

SR1000 / SR1000T Inverter Operation Handbook

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About This Guide

Scope

This guide covers operation of the SR1000/SR1000T Pure Sine Wave Telecom Inverter.

Audience

This guide is intended for use by:

- Installers competent in:
 - installing and commissioning dc and ac power systems
 - safe working practices for ac and dc powered equipment
 - the relevant local electrical safety regulations and wiring standards
- Operators and maintenance staff competent in:
 - operation of dc and ac power systems
 - safe working practices for ac and dc powered equipment

Related Information

Reporting Problems with this Guide

Please use this email address to report any problems you find in this guide:

DCInfo@eaton.com

For Further Information and Technical Assistance

For further information and technical assistance see Worldwide Support on page 39.



Powering Business Worldwide

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Important Safety Instructions



WARNING!

SAVE THESE INSTRUCTIONS – This manual contains important instructions that should be followed during installation and maintenance of the inverter.

1-1. General Safety Precautions

1-1-1. Do not expose the inverter to rain, snow, spray, or dust.

To reduce the risk of fire hazard, do not cover or obstruct the ventilation openings, and do not install the inverter in a zero-clearance compartment.

1-1-2. To avoid the risk of fire and electric shock, make sure that the existing wiring is in good electrical condition, and that the wire size is not undersized.

Do not operate the inverter with damaged or substandard wiring.

1-1-3. Depending on the use, the AC output of the inverter may require user installed breaker or fusing. For telecom use, a GFCI (Ground Fault Circuit Interrupter) has not been provided. The inverter incorporates standard AC short circuit protection.

1-1-4. The following precautions should be taken when working on the inverter:

- Remove watches, rings, or other metal objects.
- Use tools with insulated handles.
- Wear rubber gloves and boots, and safety glasses.
- Follow local PPE and OH&S requirements.

1-1-5. If one of the following situations arises, get the equipment checked by service personnel:

- Liquid has penetrated the equipment.
- The equipment has been exposed to moisture.
- The equipment has not work well or you cannot get it work according to user manual.
- The equipment has dropped and damaged.
- If the equipment has obvious sign of breakage.

1-2. Other Safety Notes

- 1-2-1. Upon receipt, examine the shipment box for damage. Notify the carrier immediately, before opening, if damage is evident.
- 1-2-2. Do not operate near water or in excessive humidity.
- 1-2-3. Do not open or disassemble the inverter, warranty may be voided.
- 1-2-4. The DC side connections should be firm and tight.
- 1-2-5. Grounding: Reliable grounding of rack-mounted equipment should be maintained.
- 1-2-6. Do not drop metal tools on the battery. The resulting spark or short circuit on the battery, or on the other electrical parts, may cause an explosion or arc flash.
- 1-2-7. Install the inverter in a well-ventilated area. Do not block the front air vents, or the rear air exhausts of the unit.
- 1-2-8. Wiring: Adequate input power must be supplied to the inverter for proper use. Correct wiring sizes must be ensured.
- 1-2-9. Mount the inverter such that the fan axis is horizontal.
- 1-2-10. Do not operate the inverter close to combustible gas or open fires.
- 1-2-11. Do not operate appliances that may feed power back into the inverter.
- 1-2-12. Temperature: The inverter should be operated in an ambient temperature range of 0°C to 50°C or else the output efficiency may be affected. Air flow to the inverter must not be restricted.

1-3. Rack-Mounted Installation

Rack-Mounted Equipment – The unit is intended to be rack-mounted. The installation instructions shall contain wording to address the following concerns when the unit is mounted in a rack system.

- 1-3-1. The equipment is to be installed in an environment where the maximum ambient temperature does not exceed 50°C.
- 1-3-2. The openings on the enclosure are for air convection and hence protect the equipment from overheating. **DO NOT COVER THE OPENINGS.**
- 1-3-3. Lay this equipment on a reliable surface when installing. A drop or fall could cause injury.
- 1-3-4. The equipment shall be installed according to specifications as per the nameplate.

Verify the correct voltage of the power source when connecting the equipment to the power outlet. The current and output power of loads shall not exceed the product specification.

1-3-5. This equipment must be connected to the reliable earthing before using.

1-3-6. This equipment is intended for installation in restricted access locations, such that only suitably qualified service personal can access/perform works on any electrical connections, including but not limited to the rear AC/DC connections.

1-3-7. Ensure the equipment is adequately supported in the rack.

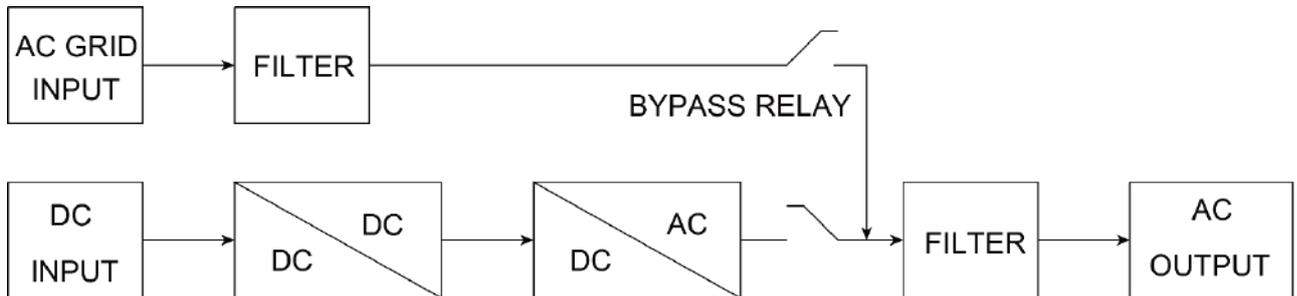
Functional Characteristics Introduction

2-1. System

The unit is a highly reliable DC-AC inverter system, designed with advanced power electronics and microprocessor technology offering the following features:

- The inverter is equipped with a self-diagnosis microprocessor that can identify and show all failure messages on the LED/LCD display, with associated visual/audio alarms.
- 1U height x 19" width x 13.6" depth, 19" rack mountable.
- Pure sine wave output (THD < 2%) to operate higher-end electronic equipment.
- Built in 15A(120VAC) and 10A(250VAC) rated Bypass relay.
- Short transfer time as a result of synchronized operation with the AC source, that allows the transfer to be interruption-free for sensitive equipment.
- Intelligent software for power management.
- Hard-wire and Dual AC outlets connection model options.
- Load related and temperature-controlled cooling fan.
- Fan aging, failure, disconnection, and blockage alarm.
- Selectable Bypass/Inverter modes.
- Local and remote management and control.
- RS-232 communication.
- Dry contact terminal.
- Efficiency >90%. (Full linear load at 220VAC Output)
- Advanced Protection Features:
 - Input over/under voltage protection.
 - Internal over temperature protection.
 - Input reverse polarity protection (Fuse).
 - Output overload protection.
 - Output short circuit protection
 - AC input short circuit protection: Breaker (6 Amp or 12 Amp)

2-2. Block Diagram



The inverter features IGBT technology, which minimizes weight and dimensions, while enhancing output short circuit reliability and overload capacity.

AC output voltage is provided in one of the two following modes :

1. From DC to AC Inverter Mode: (On-line Mode)
2. From AC Input Bypass Mode: (Off-line Mode)

Either mode is front panel programmable.

In the first option, **Off-line mode**, AC output power will be supplied through the AC bypass mode in its normal operation. Upon AC input failure, output power will be diverted through the DC to AC Inverter Mode. Once AC mains are restored, the unit will revert from the Inverter Mode to the Bypass Mode.

In the second option, **On-line mode**, AC output power will be provided directly by the inverter from the DC source. Should the DC source or inverter fail, the system will transfer its output power through the bypass mode. Once the DC power source is restored, the system will revert to the inverter mode.

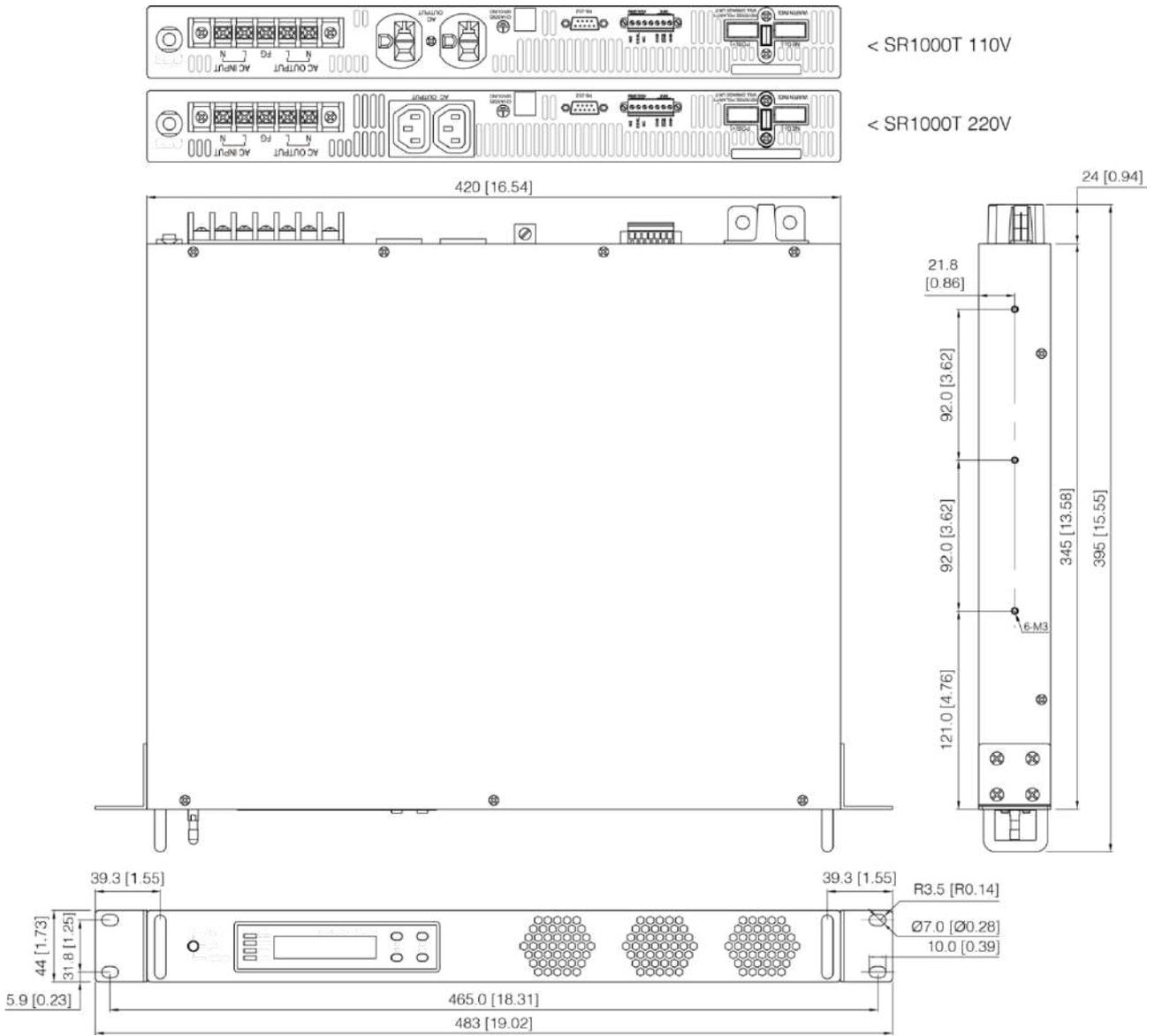
2-3. Electrical Performance

Electrical	Specification	Model No.			
	Item	SR1000(T)-124	SR1000(T)-148	SR1000(T)-224	SR1000(T)-248
Output	Continuous Output Power	1000W			
	Maximum Output Power (3 Min)	1100W			
	Surge Power	2000W			
	Frequency	47~63Hz ± 0.5% (User-selectable)			
	Output Voltage	97~123VAC (User-selectable)		194~246VAC (User-selectable)	
	Efficiency (Full Load)	87%	88%	90%	91%
	Short-Circuit Protection	Yes, lpk			
	Output Waveform	Pure Sine Wave (THD<2%)			
Input	Voltage	24VDC	48VDC	24VDC	48VDC
	Input Over-Voltage Protection	30~34VDC	60~68VDC	30~34VDC	60~68VDC
			60VDC Max. (Only UL)		60VDC Max. (Only UL)
	Input Under-Voltage Protection	18~22VDC	36~44VDC	18~22VDC	36~44VDC
	Voltage Range	18~34VDC	36~68VDC	18~34VDC	36~68VDC
			36~60VDC (Only UL)		36~60VDC (Only UL)
No Load Current	1.4A	0.75A	1.3A	0.7A	
Signal and Control	LCD Panel	2 Lines LCD panel with keypad for navigation			
	LED Indicator	Red / Orange / Green LED			
	Dry Contact Terminal	By a relay			
	Remote Control Terminal	Controls the inverter ON / OFF operation			
Protection	Input Protection	Over / Under voltage, reverse polarity (Internal fuse)			
	AC Output Protection	Short-circuit, overload			
	AC Input Protection	12 Amp circuit breaker		6 Amp circuit breaker	
	Temperature Protection	Shutdown (Internal temperature $\geq 65^{\circ}\text{C}$)			
Bypass Relay	Relay Specification	15 Amp / 120VAC, 10 Amp / 250VAC			
	Bypass relay selectable	Online / Offline (Haphazard, Normal, Exacting) selectable			
	Switching Time	From AC bypass mode (Off-line mode): $\leq 20\text{mS}$			

		From DC to AC inverter mode (On-line mode): $\leq 8\text{mS}$	
Environment	Working Temp. (Full load)	0°C ~ 50°C	
	Storage Temp.	-30°C ~ 70°C	
Safety & EMC	Safety Standards	Certified UL 62368-1	Certified EN 62368-1
	EMC Standards	Certified FCC class B	Certified EN55022, EN61000-3-2, EN61000-3-3, EN55024, IEC61000-4-2,3,4,5,6,8,11
Fan Operation & Indicator	Failure Indicator	Buzzer alarm and dry contact	
	Switches On When	Internal Temperature $\geq 55^\circ\text{C}$ or Load $\geq 30\%$	
	Switches Off When	Internal Temperature $\leq 45^\circ\text{C}$ and Load $\leq 20\%$	
Others	Dimension (W x H x D)	483 x 44 x 395 mm / 19.02 x 1.73 x 13.55 inch	
	Packing	7.46kg; 2pcs / 15.9kg / 1.74 CUFT	
	Application	Focus is on telecommunication (base-station), networking (data center) & battery backup systems.	

Note : The specifications are subject to change without notice.
 Always check with local sales organization about availability of listed models in your region.
 MoQ's may apply. Some models may not be available.

2-4-2. SR1000T Mechanical Drawings



SR Series Inverter Ordering Information*

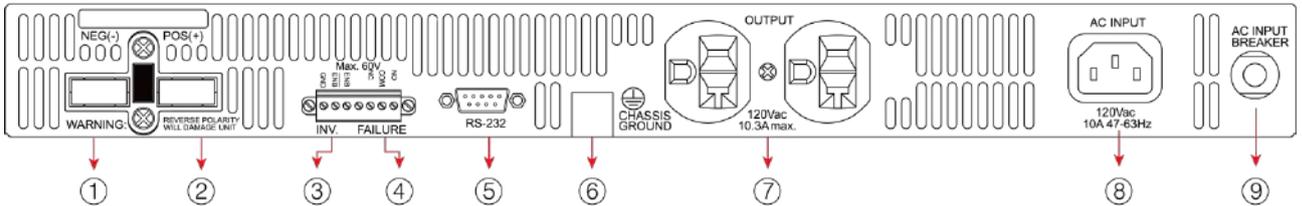
Model Number	Input Voltage	Output Voltage Nominal	Output Voltage Range	Frequency Range
SR1000/SR1000T-124	24 VDC	110 VAC	100~120 VAC	47~63 Hz
SR1000/SR1000T -224	24 VDC	230 VAC	200~240 VAC	47~63 Hz
SR1000/SR1000T -148	48 VDC	110 VAC	100~120 VAC	47~63 Hz
SR1000/SR1000T -248	48 VDC	230 VAC	200~240 VAC	47~63 Hz

** Always check with local sales organization about availability of listed models in your region. MoQ's may apply. Some models may not be available.*

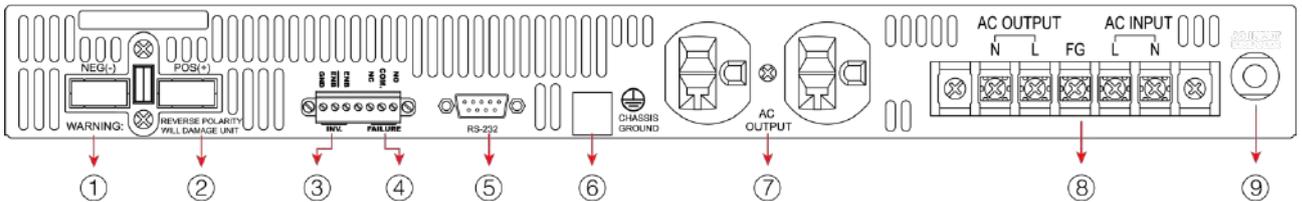
Installation and Maintenance

3-1. Rear Panel

SR1000



SR1000T



No.	Description	No.	Description	No.	Description
①	DC Input Negative (-)	④	Dry Contact Terminal	⑦	AC Output Socket
②	DC Input Positive (+)	⑤	Standard RS-232	⑧	AC Input Socket / AC Input Terminal
③	Remote Contact Terminal	⑥	Chassis Ground	⑨	AC Output Breaker

3-1-1. DC Input Connection ①②:

Follow the instructions to connect the battery cables to the DC input terminals of the inverter. The cables should be as short as possible (less than 6 feet / 1.8 meters ideally) so that they can handle the required current in accordance with the Electrical Codes and Regulations. The size of the cable should be thick enough to limit the voltage drop to less than 2% when carrying the maximum input current, to prevent frequent low-input voltage warnings, and shutdown. UVP (Under Voltage Protection) warning may result if there is excessive voltage drop across the DC cables between the batteries and the inverter. Increasing your DC cable size will help improve the situation.

Batteries are capable of providing very large currents in case of a short circuit. In case there is a short circuit in the cable run between the batteries and the input terminals of the inverter it may result in overheating / melting of the cables, and consequent risk of fire and injury. To prevent the possibility of

this hazard, use a Very Fast Acting DC Fuse in line with the “live” cable. The fuse should be as close to the “live” battery terminal as possible. For example, use Bussmann ANN series fuses

(will also require Fuse Block 4164) or equivalent.

The following sizes of cables and fuses are recommended for up to 6 ft. (1.8m) distance between the batteries and the inverter. (Applies to both 120 VAC and 230 VAC versions):

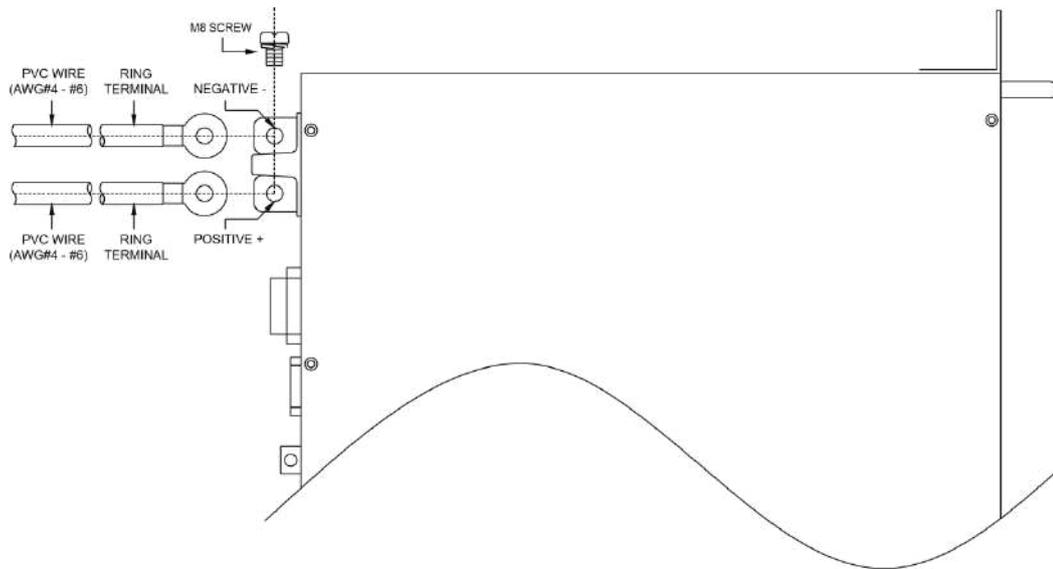
Model No.	Wire AWG (mm ²) *	Inline Fuse *
SR1000/SR1000T-124 / 224	# 4 (25)	80 A
SR1000/SR1000T-148 / 248	# 6 (16)	40 A

- Connect DC input terminals to 24V / 48V battery or other DC power source.
[+] is positive, [-] is negative. Reverse polarity connection can blow the internal fuse and may damage the inverter permanently.
* Typical only. Refer to actual wiring rules/standard for your location or region. Ensure that the installation complies with those rules.



WARNING!

Make sure that all the DC connections are tight (torque to 9 – 10 ft-lbs, 11.7 – 13 Nm). Loose connections could result in overheating and can be a potential hazard.

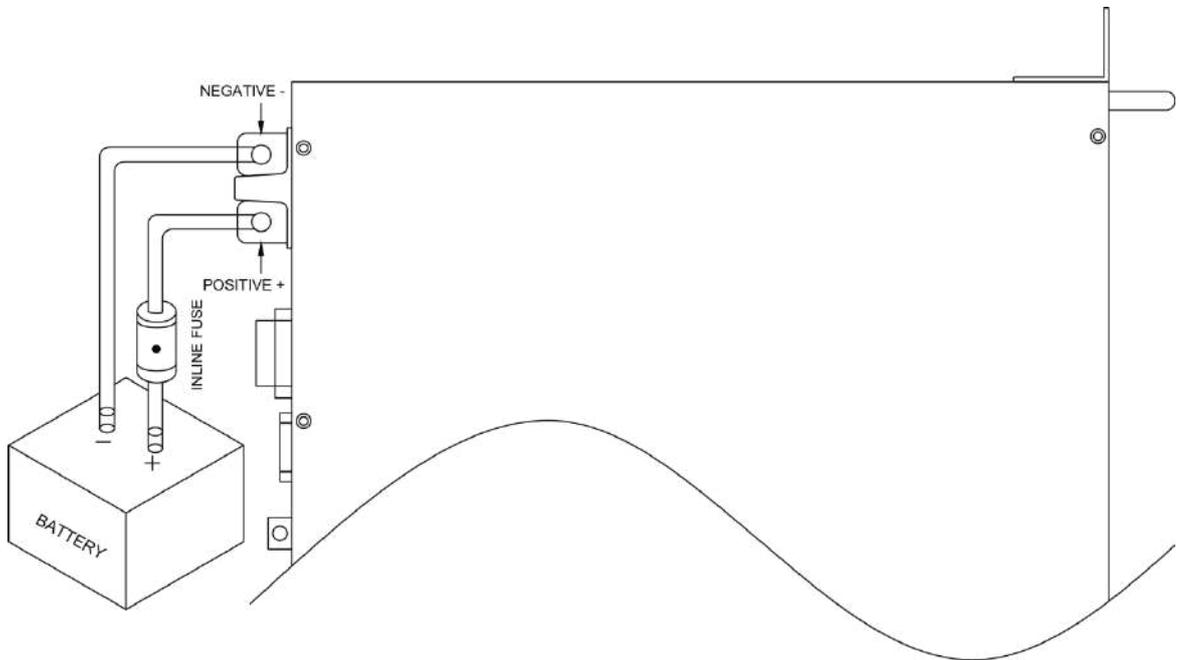


WARNING!

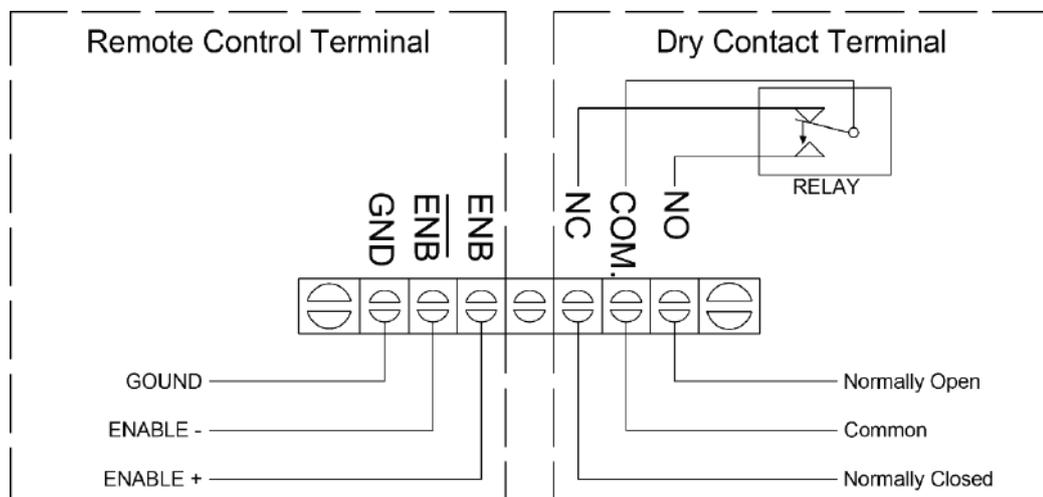
The recommended inline fuse should be installed as close to the battery “live” terminal as possible. Failure to use a fuse on the “live” cable running between the inverter and battery may

cause damage to the cable / inverter and will void warranty. Fusing must be in accordance with local regulations and standards.

Also, only use high quality copper wire and keep the cable length short which is a maximum of 3 - 6 feet (1-1.8m)

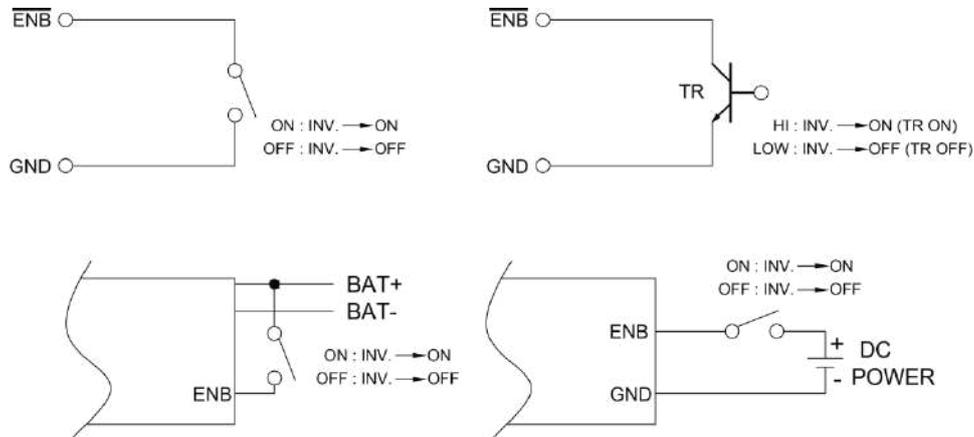


3-1-2. Remote control and Dry contact terminal ③④ :



- Remote Control Terminal ③:

1. Before installing the inverter, ensure that the main switch "OFF".
2. Before using the remote function, ensure that the main switch is pressed toward "REMOTE".
3. Ensure that the remote contacts are off.
4. Use 20 ~ 24 #AWG (0.25mm²) wire to connect the remote-control terminals.
5. Remote control ON/OFF inverter setup status:



Note: At one time, only one remote function should be used to control the inverter. The maximum voltage value is 60VDC.

Dry Contact Terminal	Relay
COM.	Common contact
N.C.	Normally closed contact
N.O.	Normally open contact

● Dry Contact Terminals ④:

Dry contact terminals may be connected to a Form C relay for "FAULT" indication. When "FAULT" occurs, the relay switches.

Note: Fault conditions include Input under/over voltage, Output Short Circuit,

Over Temperature, Over-load, and Fan Failure.

Specifications of the Relay

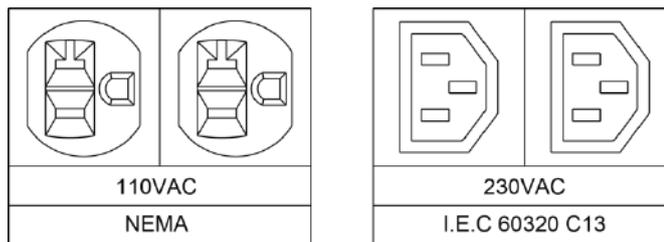
Maximum Voltage	Load	Contact Rating		Number of operations	Operating / Storage Temperature
		N.O.	N.C.		
240 VAC	Resistive	16 A	–	100,000	-30°C~70°C

240 VAC	Resistive	–	8 A	–	
30 VDC	Resistive	16 A	–	–	
30 VDC	Resistive	–	8 A	–	

3-1-3. Standard RS-232 (5): Serial port monitoring and control through computer interface.

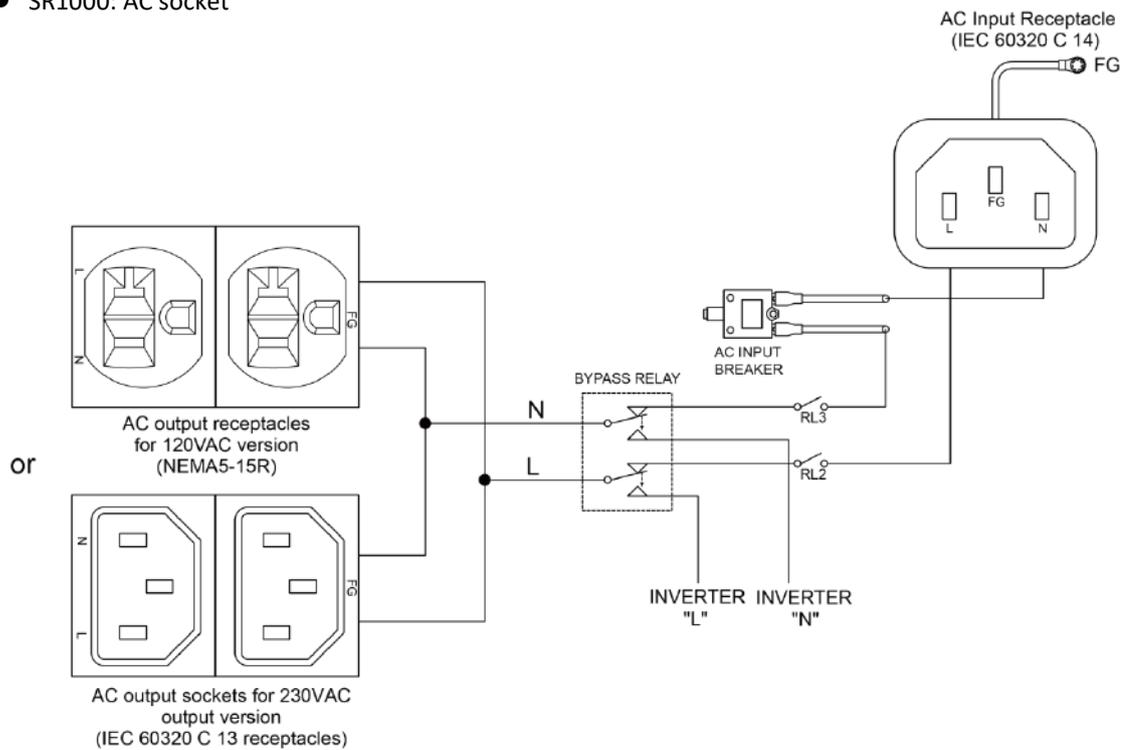
3-1-4. Chassis Ground (6): Must be connected to earth ground prior to making any other connections to the equipment.

3-1-5. AC output socket (7):

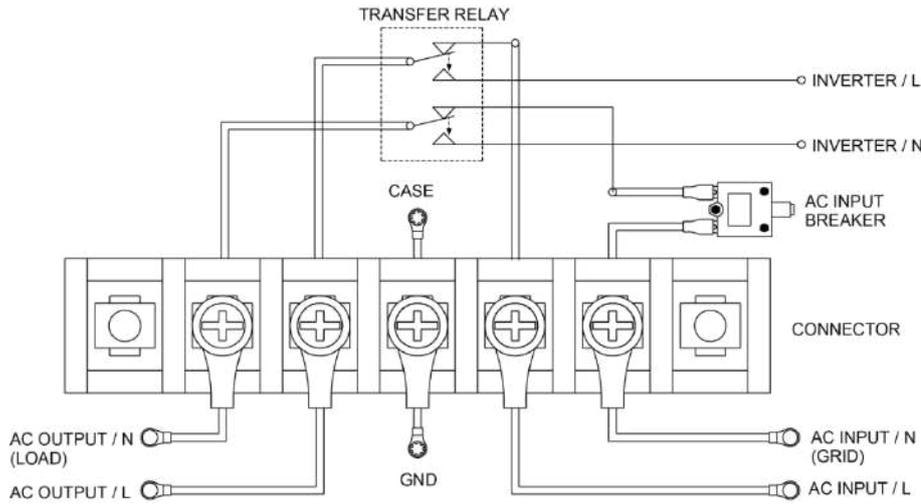


3-1-6. AC wiring connections (8)

- SR1000: AC socket



- SR1000T: AC input and AC output terminal



- Connect AC input wiring to the inverter socket.

Please use the following information as your reference.

【SR1000 Version】

Socket		Wire colour *		Wire length / gauge / mm ² *
		120 VAC	230 VAC	
AC Output	Line (L)	NEMA	I.E.C C13	Within 16 feet (5m) / AWG # 14~16 / 2.5~1.5 26~32 feet (8~10m) / AWG # 12~14 / 4~2.5
	Neutral (N)			
AC Input	Line (L)	I.E.C C14		
	Neutral (N)			
Chassis Ground		Green / Yellow		

Note: Please double check and review all the connections to ensure that the wires are connected to the correct inlet.

【SR1000T Version】

Socket		Wire colour *		Wire length / gauge / mm ² *
		120 VAC	230 VAC	
AC Output	Line (L)	Black	Brown	Within 16 feet (5m) / AWG # 14~16 / 2.5~1.5 26~32 feet (8-10m) / AWG # 12~14 / 4~2.5
	Neutral (N)	White	Blue	
AC Input	Line (L)	Black	Brown	
	Neutral (N)	White	Blue	
Chassis Ground		Green / Yellow or Bare copper		

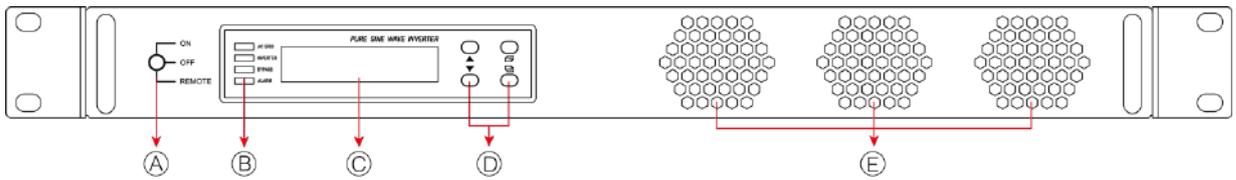
Note: Please double check and review all the connections to ensure that the wires are connected to the correct terminals, and that the connections are tight.

* Typical only. Refer to actual wiring rules/standard for your location or region. Ensure that the installation complies with those rules.

3-1-7. AC input breaker ⑨:

The AC input circuit breaker protects the unit from overload. When an overload condition occurs, the circuit breaker trips and disconnects the AC grid power input. To reset it, push the circuit breaker button. The cause of tripping should be ascertained and corrected before the unit is reset.

3-2. Front Panel



No.	Description	No.	Description	No.	Description
(A)	Main Switch	(C)	LCD Display	(E)	Fan Ventilator
(B)	LED Indicators	(D)	LCD Display Selection Buttons		

3-2-1. Main Switch (A): This is a 3-stage rocker switch for turning on, turning off and remote mode.

3-2-2. LED Indicators (B): See details in Section 5-1.

3-2-3. LCD Display Selection Buttons (C):

Data pertaining to the DC input voltage, AC output voltage, AC output frequency, AC output current, etc. and system status can be shown sequentially on the LCD display by pressing these buttons. Please refer to chapter 5 for more information.

3-2-4. FAN Ventilation (E): The fans behind the ventilation grilles provides cooling. **DOT NOT** obstruct these vents!

3-3. Maintenance

3-3-1. Make sure that the fan vents are not blocked.

3-3-2. Use a vacuum cleaner to remove any dust from the fan area.

3-3-3. When cleaning the case or front panel, use a soft, dry cloth, only. If the case or front panel is very dirty, use a neutral, non-abrasive detergent. Do not use alcohol or ammonia-based solutions.

3-3-4. Regular service, and relocation of the inverter, should be performed by a qualified service technician.

3-3-5. Avoid spilling liquid on the inverter.

Operation

4-1. Connecting the input power

Before making the DC input side connections, the main switch must be “OFF”.

4-2. Connecting the loads

- Calculate the total power consumption (Watts) of the output load. Make sure that the total power consumption does not exceed the rated load.
- Should the total load exceed the rated capacity of the inverter, remove the non-critical loads until the rated total has been reached.

4-3. Inverter Operation

- Set the power switch to the “ON” position. The buzzer will sound “beep beep”. The inverter will carry out a self-diagnosis, and the LED will also appear various colors. At the same time the LCD will display “SR-1000 INVERTER INITIALZATION.”. Finally, the buzzer will sound another “beep” and the “INVERTER” and status LED will turn “Green”. The LCD Display will display “Vi, Vo, FQ, Io”.
- The inverter will start operating normally.
- Set the power switch to the “OFF” position. The inverter stops and all the lights that are on will go off.

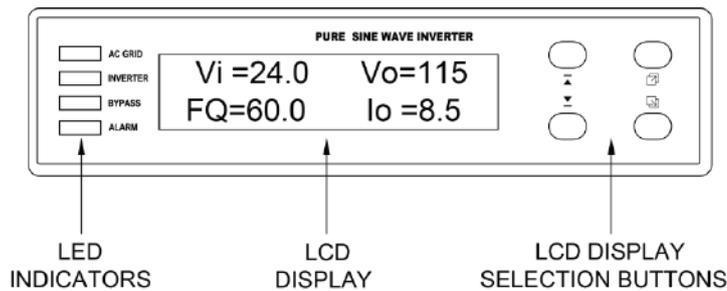
4-4. Protections Features

Model	DC Input (VDC)					Over Temperature Protection			
	Over Voltage		Under Voltage Alarm	Under Voltage		INTERIOR		HEAT SINK	
	Shut-down	Restart		Shut-down	Restart	Shut-down	Restart	Shut-down	Restart
24V	30.1~34.1	28~32	19~23	18.1~22.1	23~27	65°C	45°C	105°C	75°C
48V	60.1	56~60	38~46	36.1~44.1	46~54				

Front LCD Panel – Display & Setup

5-1. LCD Panel Indications

5-1-1. Set the Power Switch to the “ON” position. The inverter starts working normally. The inverter will be operating in normal condition when either of the following messages are displayed on the LCD screen:



5-1-2. LED Indications:

- **AC GRID:** Displays AC input status.

AC Input	LED Status
AC input and DC-AC Inverter Output are Synchronous	Green
AC input ON	Orange
AC input OFF	Off

Note: Synchronous means that the grid AC input frequency and DC-AC inverter output frequency or phase are the same (See details in Section 5-3-3).

- **INVERTER:** Displays DC-AC inverter status.

DC-AC Inverter	LED Status
Power OK	Green
Power Not Good	Red

- **BYPASS:** Displays Bypass relay status.

Bypass	LED Status	AC Output (Load)
From DC-AC inverter (On-line Mode)	Orange	AC Input
	Off	DC-AC Inverter
	Green	AC Input

From AC input bypass (Off-line Mode)	Off	DC-AC Inverter
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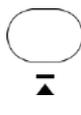
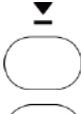
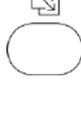
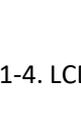
- **ALARM:** Displays status of the Failure Alarm.

Alarm	LED Status
Over / Under Alarm / FAN Alarm	Orange
Set alarm in the inverter to operate normally	off

Note: For instructions on setting the alarm, see details in Section 5-3.

5-1-3. LCD Display Selection Buttons:

Function of Various Keys:

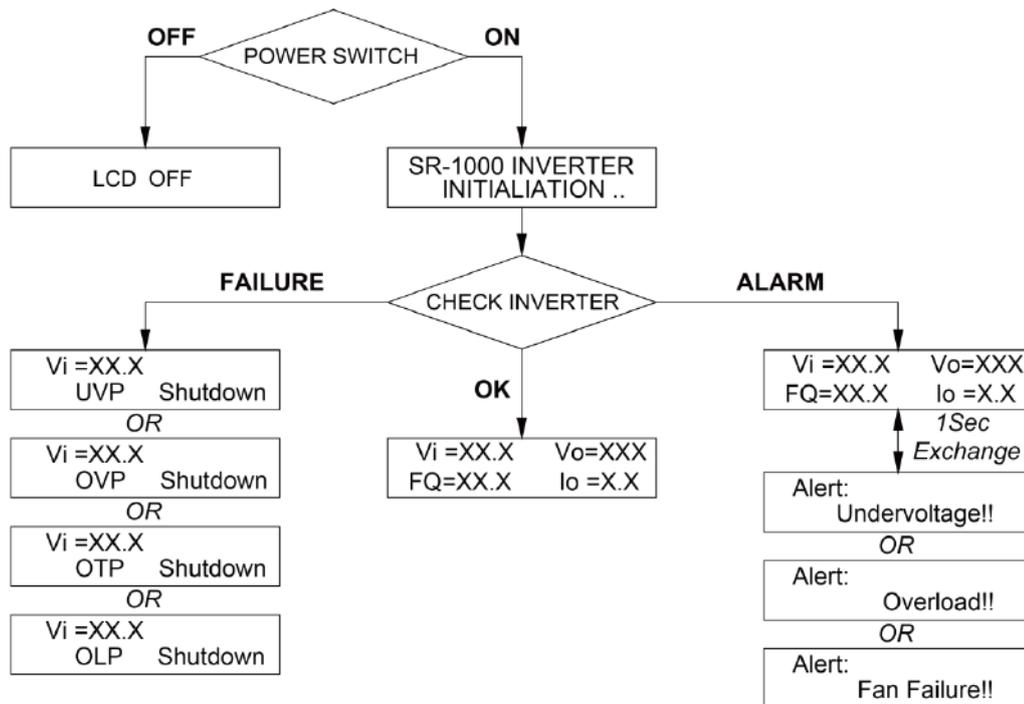
- 
 Function <Up>: You can use the “up” button to scroll through the menus, or to select the value for set up under setting mode.
- 
 Function <Page Up>: You can use the “Page Up” button to scroll through the menus.
- 
 Function <Page Down>: You can use the “Page Down” button to scroll through the menus.
- 
 Function <Enter Setup Menu>: Press the button longer than 2 seconds and the inverter will change to “Setup Menu Mode” which appears on the LCD screen for the user to set functions.
- 
 Function <Enter>: Confirms a selection or value.

5-1-4. LCD Display: Displays inverter’s operational status.

5-2. Startup Sequence and Standby Status

5-2-1. Once you turn on the inverter, the display shows “SR-1000 INVERTER INITIALIZATION.”, then it checks the inverter.

Status flow is as follows :

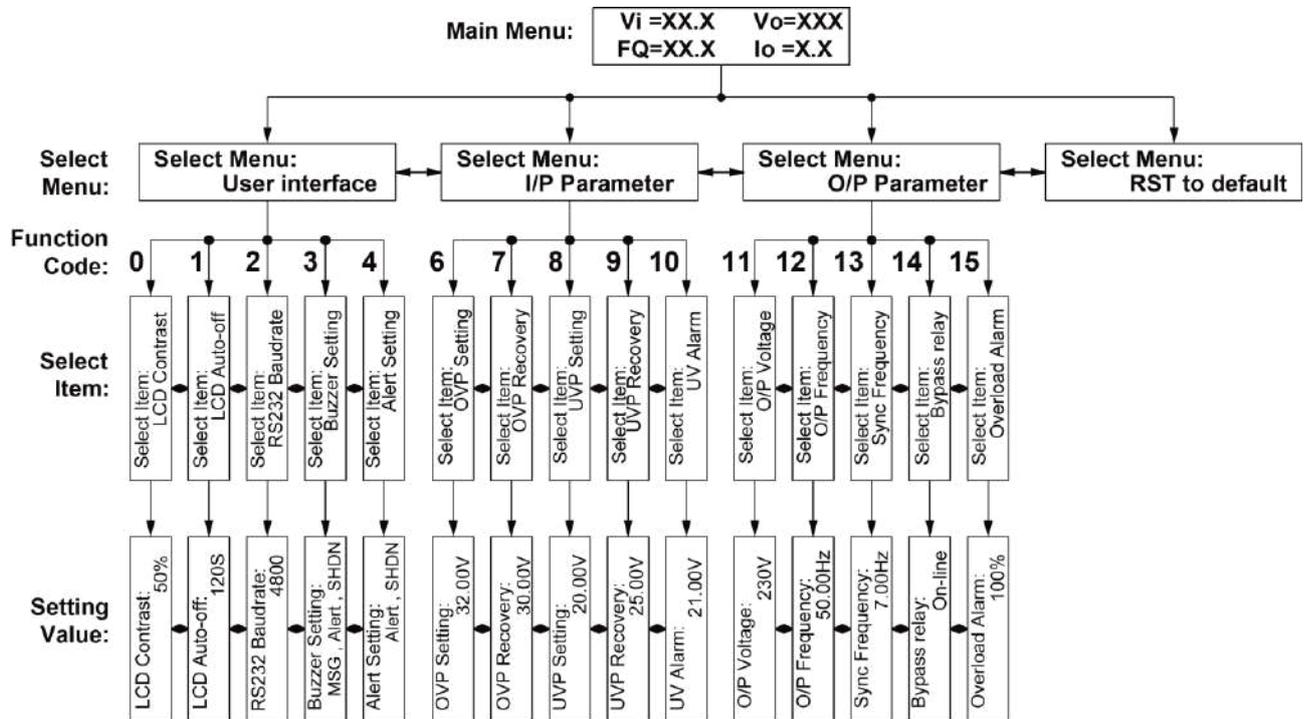


5-3. Setup Menu – Operation and Instructions

Entering Setup Menu :

Press Button  longer than 2 seconds. The inverter, enters the Setup Menus consisting of three layers:

(1)Select Menu Heading: (2)Select Menu Item: (3)Setting Value:



5-3-1. User interface (Select Menu):

0). **LCD Contrast:** Sets LCD screen contrast.

Default=50%

Setting Range= 0%~100%

1). **LCD Auto-off:** Sets LCD auto off timer.

Default=120 seconds.

Setting Range= Disable~250 seconds.

2). **RS-232 Baud-rate:** Sets standard RS-232 Baud-rate.

Default=4800

Setting Range= 1200/2400/4800/9600

3). **Buzzer Setting:** Sets the internal buzzer sound ON/OFF.

When setting, the LCD screen display, Buzzer “ON”, Buzzer “OFF”.

Default=MSG, Alert, SHDN

Setting Range= Disable / Shutdown / Alert / Alert, SHDN / Message / Message, SHDN / Message, Alert / MSG, Alert, SHDN

Menu	Status	Buzzer
Message	Power ON or Push Keypad	ON
Alert	FAN Fail or UV Alarm or Overload Alarm	ON
Shutdown	OVP or UVP or OLP or OTP	ON
Disable	Any	OFF

4). **Alert Setup:** When alert occurs, the internal Dry Contact Relay will open / close. (See details in Section 3-1-6)

Default= Alert, SHDN

Setting Range= Disable / Shutdown / Alert / Alert, SHDN

Menu	Status	Relay
Alert	FAN Fail or UV Alarm or Overload Alarm	ON
Shutdown	OVP or UVP or OLP or OTP	ON
Disable	Any	OFF

5-3-2. I/P Parameter (Select Menu):

6). **OVP Setting:** Sets the Over Voltage Protection (OVP) and shutdown.

Default= 34 VDC for 24V Model, 60 VDC for 48V Model

Model	Setting Value Range
24 V	30 VDC ~ 34 VDC
48 V	60 VDC MAX.

7). **OVP Recovery:** When the DC input voltage is higher than the OVP setting, the inverter shuts-down. Once the input voltage falls below the set OVP value, the inverter will automatically restart.

Default= 30 VDC for 24V Model, 56VDC for 48V Model

Model	Setting Value Range
24 V	28 VDC ~ 32 VDC
48 V	56 VDC ~ 60 VDC

8). **UVP Setting:** Setting the inverter’s Under Voltage Protection (UVP) and Shutdown.

Default= 18 VDC for 24V Model, 36 VDC for 48V Model

Model	Setting Value Range
24 V	18 VDC ~ 22 VDC
48 V	36 VDC ~ 44 VDC

9). **UVP Recovery:** When the DC input voltage is below the set UVP value the inverter shuts-down.

Once the input voltage rises above the set UVP value, the inverter will automatically restart.

Default= 25 VDC for 24 V Model, 50 VDC for 48 V Model

Model	Setting Value Range
24 V	23 VDC ~ 27 VDC
48 V	46 VDC ~ 54 VDC

10). **UV Alarm:** Sets Under Voltage (UV) alarm. When the input voltage is lower than the set value, the

unit will sound “beep” to remind that the unit is going to shutdown. At the meantime, the contact in the internal Dry Contact Relay will open / close (See details in Section 3-1-6).

Default= 21 VDC for 24V Model, 42 VDC for 48V Model

Model	Setting Value Range
24 V	19 VDC ~ 23 VDC
48 V	38 VDC ~ 46 VDC

Note: The value of voltage set for the “UV Alarm” should be equal to or higher than the value set for “UVP” or else the unit will shut down without any audible warning.

5-3-3. O/P Parameters:

11). **O/P Voltage:** Set the inverter output voltage.

Default= 110 VAC for 110V Model, 230 VAC for 220V Model

Model	Setting Value Range
-------	---------------------

110V	97 VAC ~ 123 VAC
220V	194 VAC ~ 246 VAC

12). **O/P Frequency:** Set the inverter output frequency.

Default= 60 Hz for 110V Model, 50 Hz for 220V Model.

Model	Setting Value Range
110V	47 Hz ~ 63 Hz
220V	47 Hz ~ 63 Hz

13). **Sync Frequency:** Sets the AC output synchronous frequency.

Example: AC input= 230 VAC / 50Hz, User setting Value= 7Hz

When the DC to AC inverter “Frequency” is within The Range of 43 Hz~57 Hz, the internal bypass relay will operate normally. When the “Frequency” is less than 43 Hz or more than 58 Hz, the internal bypass relay will de-energize. (See details in Section 2-2)

Default= 0.1Hz ~ 7Hz.

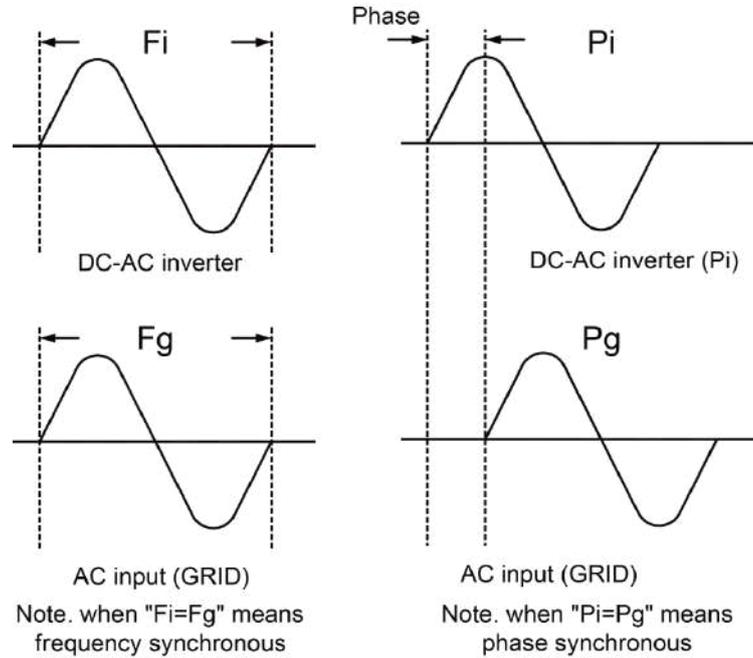
Model	Setting Value Range
110V	0.1 Hz ~ 7 Hz
220V	0.1 Hz ~ 7 Hz

14). **Bypass Relay:** The setup is provided in one of the following two ways: On line Mode or Off line Mode (Exacting, Normal, Haphazard).

Default= Normal (Off line).

Mode	Menu	Bypass Relay Switching Feature
OFF LINE (See details in Section 5-3)	Exacting	The bypass relay will switch “ON” or “OFF” based on conformance to, the Phase and Sync Frequency window that has been set (Function Code 13)
	Normal	The bypass relay will be “ON” if AC input (Grid) power is available. The DC-AC inverter will remain synchronized and Phase with the incoming AC power (Grid). The relay will NOT switch off if the grid frequency is beyond the range set under Sync Frequency window (Function Code 13).

	Haphazard	The bypass relay will switch "ON" or "OFF". Conformance to, phase and frequency synchronization will not be considered.
ON LINE	–	(See details in Section 5-3)



15). **Overload Alarm:** Sets the overload alarm. When the output power is higher than the set value, the unit will sound "beep" to remind that the unit is going to shutdown. At the same time, the internal Dry Contact Relay will open/close (See details in Section 3-1-6).

Default= 100%

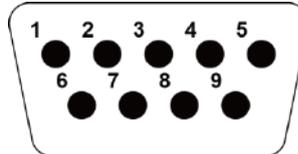
Setting range= 50%~110%

RS-232 Communication and Operation

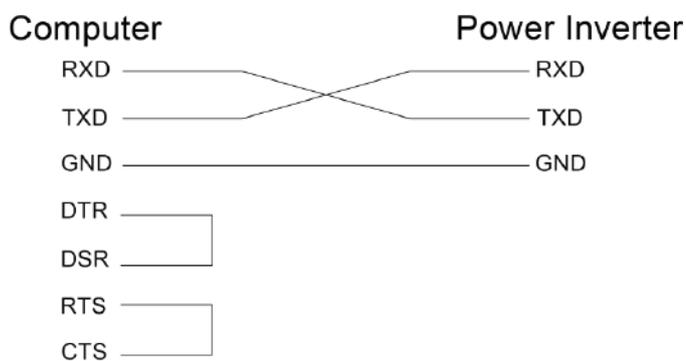
6-1. Operation of RS-232 Serial Port

6-1-1. This unit uses a standard 9-Pole D connector and three of the RS-232 signal lines:

Signal description	PIN
N.C	1
RXD	2
TXD	3
DTR	4
GND	5
DSR	6
RTS	7
CTS	8
N.C	9



6-1-2. The connection between this unit and the computer is as follows:



6-1-3. The RS-232 interface of this unit employs ASCII code to implement the asynchronous serial transmission control.

The byte structure is START-BIP – 8 BIT DATA-STOP BIT.

Baud rate : 1200/2400/4800/9600(See details in Section 5-3-1).

6-1-4. Coupled with PC software application port. Operation is as detailed in Section 6-2.

6-2. Interface Commands

The buffer size used for the RS-232 port is 12-byte. This unit will ignore all bytes more than this value. During transmission, this unit will indicate it is ready to receive data from computer by this DTR line. A computer has to check the DTR line before sending any information to this unit. This unit is normally always ready to receive data while operating. When a LF character (ASCII code 0AH) is received, this unit would finish the receiving by clearing the DTR status and begin to interpret the received information. The unit would execute the received command (AND/OR data) if it is correct. Irrespective of whether the command is accepted or not, the unit will always send back a response signal to the computer and set DTR to ready for receiving more incoming information.

6-2-1. The Baud-rate of the RS-232 interface can be set with the help of the Setup Menu (See details in Section 5-3-1).

Note: You must reset the unit after adjustment to activate the new setting.

6-3. Example of the RS-232 Operation

6-3-1. RS-232 command:

Command format:

This unit uses high-level language commands with a CR (0DH) and LF (0AH) as the end of the command.

The system would interpret and execute the command only after these two characters are received.

After the unit execute the command, it would send a response string to the computer. The response string is as follows:

= > CR LF: Command executed successfully.

? > CR LF: Command error, not accepted.

! > CR LF: Command correct but execution error (e.g. parameters out of range).

If the command needs any information from the unit, the unit will send the information back to the computer (with CR and LF) and then send the response string to the computer.

6-3-2. Command format:

This unit supports the following command format.

There should always be a CR (0DH) and a LF (0AH) appended to the command while sending the command to this unit.

1). Command to switch the Power ON/OFF:

Format: Power <value>

Example: A space (ASCII code 20H) is needed between Power and <value>.

<value> can be one of the following.

“0”: Power off

“1”: Power on

2). Command to query the Output Frequency:

Format: FRQ?

After “Enter”, the unit’s “Output Frequency” appears on the PC screen.

3). Command to query the Output Voltage :

Format: VOL?

After “Enter”, the unit’s “Output Voltage” appears on the PC screen.

4). Command to query the Output Current :

Format: AMP?

After “Enter”, the unit’s “Output Current” appears on the PC screen.

5). Command to query the Input Battery Voltage :

Format: BAT?

After “Enter”, the unit’s “Input Voltage” appears on the PC screen.

6-3-3. Command for accessing Setup Menus and adjusting values:

1). Select the Setup Menus with the help of Function Codes:

Format: FUNC <Function Code>

After “Enter”, the Setup Menu for the Function Code will be called.

The <Function Code>= 0~17, as follows:

<Function Code>	Setting Menu	<Function Code>	Setting Menu
0	LCD Contrast	9	UVP Recovery

1	LCD Auto-off	10	UV Alarm
2	RS-232 Baud-rate	11	O/P Voltage
3	Buzzer Setting	12	O/P Frequency
4	Alert Setting	13	Sync Frequency
5	NOT USED	14	Bypass Relay
6	OVP Setting	15	Overload Alarm
7	OVP Recovery	16	NOT USED
8	UVP Setting	17	NOT USED

2). Command to query the Functions No:

Format: FUNC?

After “Enter”, the unit’s “Function Code” appears on the PC screen.

3). Command to query the set value of the Function:

Format: SETT?

After “Enter”, the existing set value of the function appears on the PC screen.

4). Command to set or adjust the value of the Function:

Format: SETT <value>

After “Enter”, the new value of the Function is set Choose the <value> of the function as follows:

FUNC 0: LCD Contrast

Setting Menu	SETT <value>
LCD Contrast	0~100

FUNC 1: LCD Auto-off

Setting Menu	SETT <value>
LCD Auto-off	Disable~250

FUNC 2: RS-232 Baud rate

Setting Menu	SETT <value>	Baud rate
RS-232	0	1200

Baud rate	1	2400
	2	4800
	3	9600

FUNC 3: Buzzer Setting

Setting Menu	SETT <value>	Buzzer (Beep sound)
Buzzer Setting	0	Disable
	1	Shutdown
	2	Alert
	3	Alert, SHDN
	4	Message
	5	Message, SHDN
	6	Message, Alert
	7	Msg, Alert, SHDN

FUNC 4: Alert Setting

Setting Menu	SETT <value>	Alert
Alert Setting	0	Disable
	1	Shutdown
	2	Alert
	3	Alert, SHDN

FUNC 6: OVP Setting

Setting Menu	SETT <value>	Model
OVP Setting	30~34	SR1000/SR1000T-124
		SR1000/SR1000T-224
	60 MAX.	SR1000/SR1000T-148
		SR1000/SR1000T-248

FUNC 7: OVP Recovery

Setting Menu	SETT <value>	Model
OVP Recovery	28~32	SR1000/SR1000T-124
		SR1000/SR1000T-224
	56~60	SR1000/SR1000T-148
		SR1000/SR1000T-248

FUNC 8: UVP Setting

Setting Menu	SETT <value>	Model
UVP Setting	18~22	SR1000/SR1000T-124
		SR1000/SR1000T-224
	36~44	SR1000/SR1000T-148
		SR1000/SR1000T-248

FUNC 9: UVP Recovery

Setting Menu	SETT <value>	Model
UVP Recovery	23~27	SR1000/SR1000T-124
		SR1000/SR1000T-224
	46~54	SR1000/SR1000T-148
		SR1000/SR1000T-248

FUNC 10: UV Alarm

Setting Menu	SETT <value>	Model
UV Alert	19~23	SR1000/SR1000T-124
		SR1000/SR1000T-224
	38~46	SR1000/SR1000T-148
		SR1000/SR1000T-248

FUNC 11: O/P Voltage

Setting Menu	SETT <value>	Model
O/P Voltage	97~123	SR1000/SR1000T-124

	194~246	SR1000/SR1000T-148
		SR1000/SR1000T-224
		SR1000/SR1000T-248

FUNC 12: O/P Frequency

Setting Menu	SETT <value>
O/P Frequency	47~63

FUNC 13: Sync Frequency

Setting Menu	SETT <value>
Sync Frequency	0.1~7

FUNC 14: Bypass Relay

Setting Menu	SETT <value>	Alert
Bypass Relay	0	ON LINE
	1	Haphazard (OFF LINE)
	2	Normal (OFF LINE)
	3	Exacting (OFF LINE)

FUNC 15 : Overload Alarm

Setting Menu	SETT <value>
Overload Alarm	50~110

Information

7-1. Troubleshooting



WARNING!

Do not open or disassemble the SR series Inverter.

Attempting to service the unit may cause risk of electrical shock or fire.

Problems and Symptoms	Possible Cause	Solutions
<i>No AC Power "Output"</i>		
a. LCD Panel Display "OLP Shutdown"	Short circuit, wiring error. over loading.	Check AC wiring for short circuit. Reduce load.
b. LCD Panel Display "OVP Shutdown"	Over input voltage (OVP)	Check input voltage. Reduce input voltage.
c. LCD Panel Display "UVP Shutdown"	Low input voltage. (UVP)	Recharge battery. Check connections and cables.
d. LCD Panel Display "OTP shutdown"	Thermal shutdown. (OTP)	Improve ventilation. Make sure ventilation grilles / slots of the inverter are not obstructed. Lower ambient temperature.

7-2. Warranty

We guarantee this product against defects in materials and workmanship. In case you need to repair or replace any defective power inverters, please contact Eaton or local distributor. Your local Eaton sales office can confirm the warranty status, duration and conditions.

This warranty will be considered void if the unit has been misused, altered, or accidentally damaged.

Eaton is not liable for anything that occurs as a result of the user's fault.

EQUIPMENT INCIDENT REPORT

Please enter as much information as you can. Send the completed form, together with the item for repair to your nearest authorized service agent. NOTE: Only one fault to be recorded per form.

For further information contact your local Eaton dc product supplier or Eaton (see contact details on page 39).

Date: _____

Customer Information

Company: _____

Postal Address: _____

Return Address: _____
(Not PO Box)

Telephone: _____ Fax: _____ Email: _____

Contact Name: _____

Location of Failure

Product code: _____ Serial number: _____ Document number: _____

System type installed in: _____ Serial number: _____

Site name or location: _____

Fault discovered

Delivery Unpacking Installation
 Initial test Operation after ____ years Other _____

Failure source

Design Manufacturing Documentation
 Transportation Installation Handling

Effect on system operation

None Minor Major _____



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Information

For product information and a complete listing of worldwide sales offices, visit Eaton's website at: **Eaton.com** or email: **DCinfo@eaton.com**